



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A356 5

Standard Specification for Steel Castings, Carbon, Low Alloy, and Stainless Steel, Heavy-Walled for Steam Turbines

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A356 / A356M Carbon, Low Alloy, and Stainless Steel, Heavy-Walled for Steam Turbines

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.700 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	0.400 - 0.700		
Molybdenum	Mo %	0.400 - 0.600		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 485 min. Yield Strength in Mpa 275 min. Elongation in % 22 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J12540	UNS	USA	Casting
12MCh	GOST	Russia	Steel
L17HM	PN	Poland	Casting
STE 285	DIN	Germany	Tube
TS 15 CD 2-05	AFNOR NF	France	Tube
XF 400	AS	Australia	Flate
XF 500	AS	Australia	Flate

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS